

## Step 1/115

# IAG-ENG-7182 Street Series Air / Oil Separator (AOS) For 2015-2016 WRX

Part# IAG-ENG-7182

Tools Required: Ratchet, extensions, needle nose pliers, hose cutter, snips/scissors,

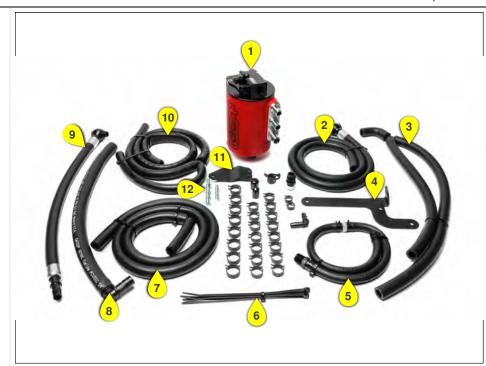
flat head screwdriver, hose clamping pliers **Sockets:** 10mm, 12mm, 1/4" allen, 5mm allen

Wrenches: 1/8", 10mm, 12mm, 3mm allen, 5mm allen

Other: Electrical Tape

Congratulations on the purchase of your Air/Oil Separator (AOS) and thank you for choosing IAG Performance. This installation manual is intended to guide you through the modification of the factory PCV system and the installation of the IAG AOS. If you already have an aftermarket catch can or AOS installed, please consult the specific instructions for your hardware to aid in its removal. PLEASE ENSURE THE VEHICLE IS COMPLETELY COOL BEFORE STARTING THE INSTALLATION.

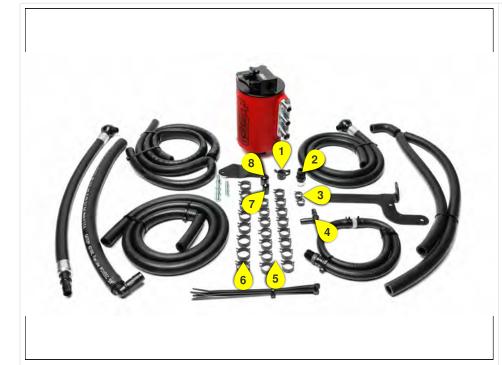
IAG Performance 1/58



#### Step 2/115

Numbered annotations (12)

- 1 AOS Body Assembly
- Coolant Hose 1 43" (Preinstalled to AOS)
- AOS Drain and Lower Breather Hose Assembly
- Wiring harness relocation bracket (2015-2016 Only)
- 5 AOS PCV Hose 3/8" x 24"
- 6 Zip Ties
- Plock Breather Hose 1/2" x 44" x 90 degree x 3" (For 2015-2016 Model Years ONLY)
- Vent Hose 5/8" x 17" w/ 90 Degree Fitting (2017+ Model Years ONLY)
- 9 AOS Coolant Hose 2 15.5" with union fitting (Preinstalled to AOS)
- AOS Breather Hose Assembly 5/8" x Y Fitting to 1/2" x 1/2" Hoses
- 11 AOS Bracket



#### Step 3/115

Numbered annotations (8)

- Coolant Clamp
- AOS Block Fitting 3/8" NPT to 5/8" Barb
- 3/8" Band Clamp x 2
- 4 3/8" 90 degree elbow
- 5 1/2" Band Clamp x 15
- 5/8" Band Clamp x 8
- 7 1/2" Vacuum Cap
- 8 5/8" Vacuum Cap

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# **IMPORTANT UPDATE!**

AOS UNITS PURCHASED AFTER
12/23/2020 HAVE AN UPDATED
BREATHER ASSEMBLY AND PCV
HOSE

PLEASE FOLLOW THE
INSTRUCTIONS IN THE NEXT 3
STEPS FOR PROPER
INSTALLATION

Step 4/115

#### Step 5/115

Numbered annotations (7)

- Updated Street Breather Assembly
- Connections to turbocharger inlet
- Connection to PCV breather hose from intake manifold
- 9" Section of Hose
- 5 13" Section of Hose
- 6 Connects to Port 3 on Street Breather
- Connects to Intake Manifold Nipple

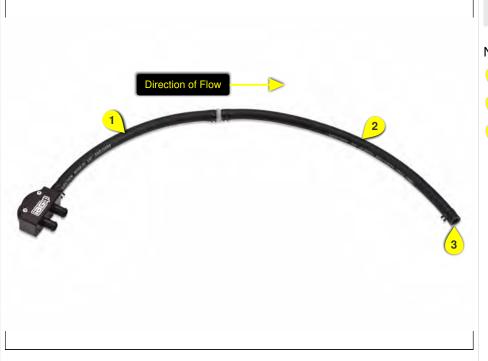
IAG Performance 3/58



### Step 6/115

Numbered annotations (1)

Ensure that this arrow on the oneway valve is pointed toward the intake manifold. The shorter piece of hose is on the AOS side of the check valve. The longer piece of hose is on the intake manifold side.



# Step 7/115

Numbered annotations (3)

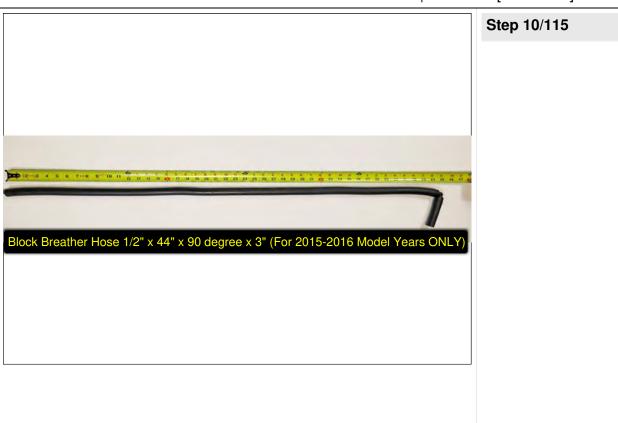
- 9" Section of Hose
- 2 13" Section of Hose
- 3 Connect to Intake Manifold Nipple

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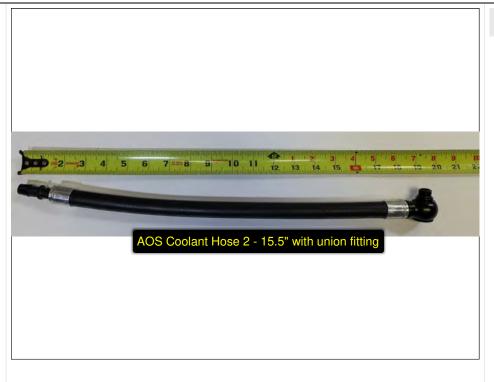
IAG Performance 5/58



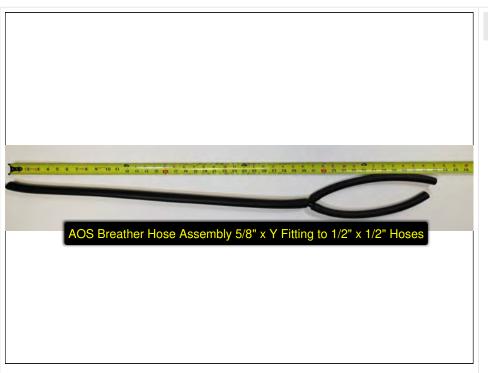




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Step 12/115



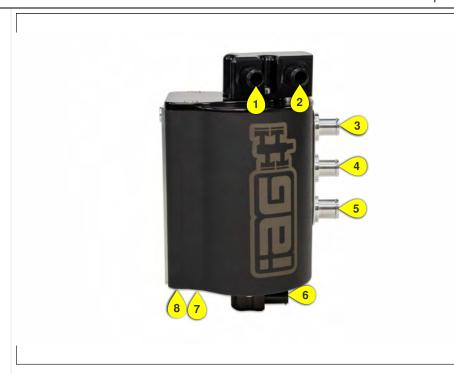
# Step 13/115

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IAG Performance 8/58



#### Step 16/115

Numbered annotations (8)

- Connects to the AOS Breather Hose Assembly
- Connects to the AOS Breather Hose Assembly
- Connects to 1/2" x 44" PCV Vent Hose on 2015-2016 Vehicles.
  Capped with 1/2" vacuum cap on 2017+ Vehicles.
- Connects to lower breather and drain hose assembly.
- Connected to the Breather Hose 5/8" x 17" w/ 90 Degree Fitting on 2017+ Vehicles. (Capped with 5/8" Vacuum Cap on 2015-2016 Vehicles)
- 6 AOS Drain. Connects to lower breather and drain hose assembly.
- Coolant Hose 1
- 8 Coolant Hose 2



#### Step 17/115

Numbered annotations (1)

Disconnect the negative battery cable.

IAG Performance 9/58



# Step 18/115

Numbered annotations (1)

Remove the clips securing the engine cover.



# Step 19/115

Numbered annotations (1)

Pull up on the front of the cover to unclip it.

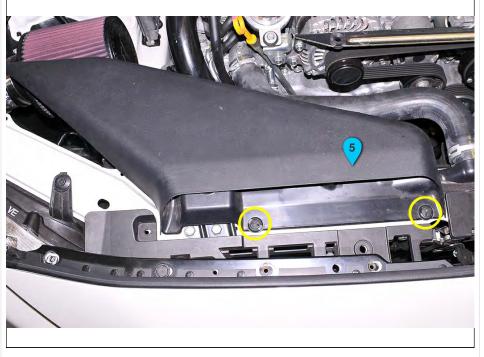
IAG Performance 10/58



# Step 20/115

Numbered annotations (1)

Remove engine cover.



# Step 21/115

Numbered annotations (1)

Remove hardware securing intake snorkel.

IAG Performance 11/58



# Step 22/115

Numbered annotations (1)

Remove intake snorkel.



# Step 23/115

Numbered annotations (1)

Disconnect passenger side radiator fan wiring harness.

IAG Performance 12/58



# Step 24/115



# Step 25/115

Numbered annotations (1)



Remove hardware securing passenger side radiator fan.

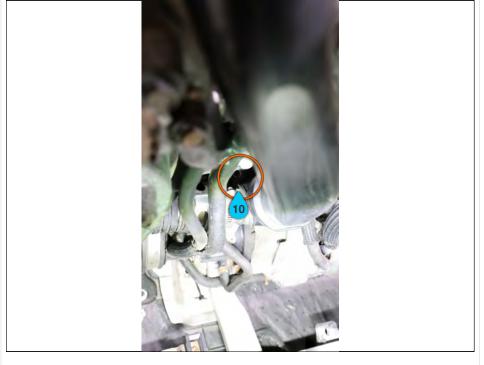
IAG Performance 13/58



# Step 26/115

Numbered annotations (1)

Remove passenger side radiator fan, being careful not to damage the radiator fins.



# Step 27/115

Numbered annotations (1)

10 Loosen this clamp.

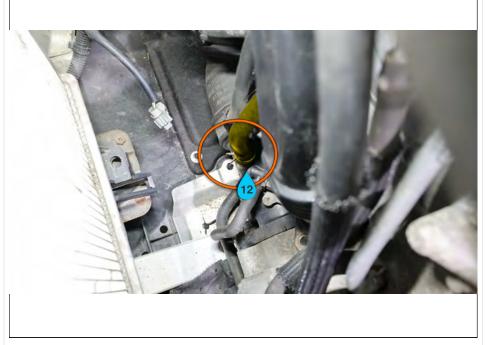
IAG Performance 14/58



# Step 28/115

Numbered annotations (1)

Remove hardware securing charge pipe.



# Step 29/115

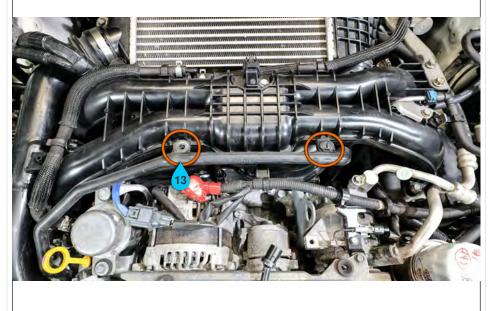
Numbered annotations (1)

Remove this hose.

IAG Performance 15/58



# Step 30/115



# Step 31/115

Numbered annotations (1)

Remove the two clips holding the PCV tube.

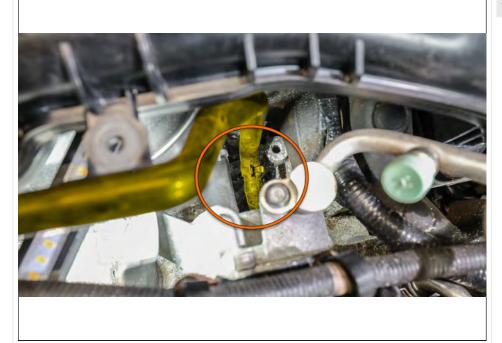
IAG Performance 16/58



# Step 32/115

Numbered annotations (1)

Loosen the clamp and disconnect the PCV hard tube.



# Step 33/115

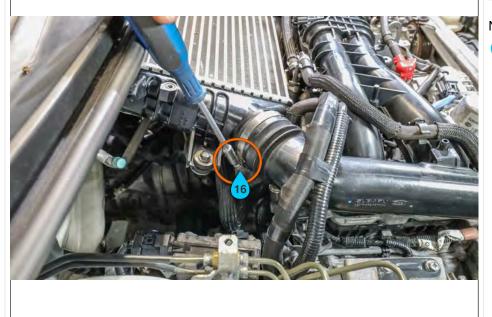
IAG Performance 17/58



# Step 34/115

Numbered annotations (1)

Bemove the PCV hard tube.



# Step 35/115

Numbered annotations (1)

16 Loosen this clamp.

IAG Performance 18/58



# Step 36/115

Numbered annotations (1)

17 Remove the charge pipe.



# Step 37/115

Numbered annotations (1)

Ensure this part stays in the charge pipe.

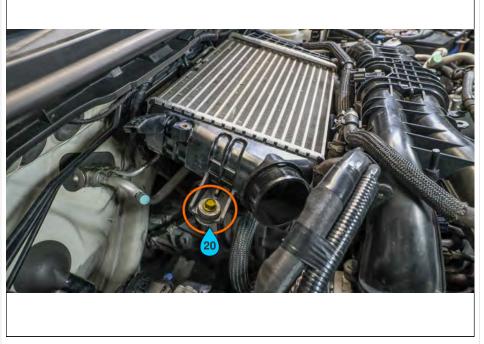
IAG Performance 19/58



# Step 38/115

Numbered annotations (1)

The spacer fits here.



# Step 39/115

Numbered annotations (1)

Remove this bolt.

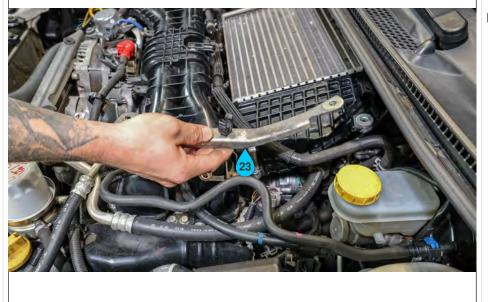
IAG Performance 20/58



# Step 40/115

Numbered annotations (2)

- Remove the 3 bolts holding the intercooler and bracket.
- Loosen this hose clamp.



# Step 41/115

Numbered annotations (1)

Remove the intercooler bracket.

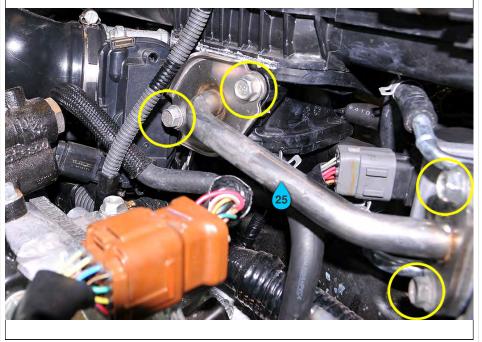
IAG Performance 21/58



### Step 42/115

Numbered annotations (1)

Remove the intercooler.



# Step 43/115

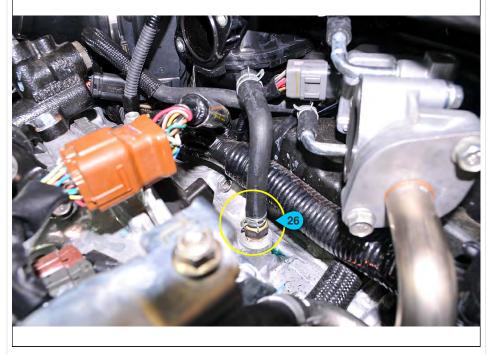
Numbered annotations (1)

Remove the hardware securing this pipe behind the intake manifold.

IAG Performance 22/58



# Step 44/115

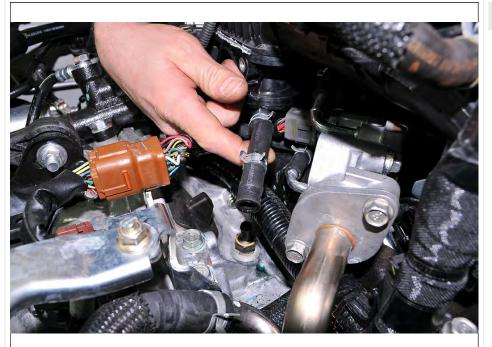


# Step 45/115

Numbered annotations (1)

Loosen this clamp and disconnect this hose.

IAG Performance 23/58

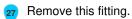


# Step 46/115



# Step 47/115

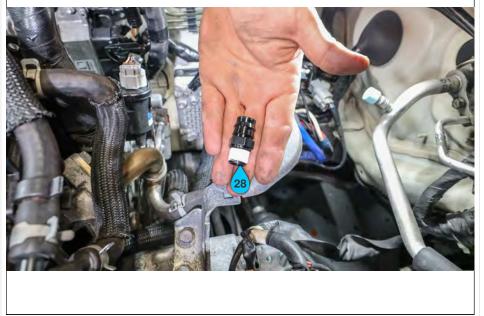
Numbered annotations (1)



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# Step 48/115

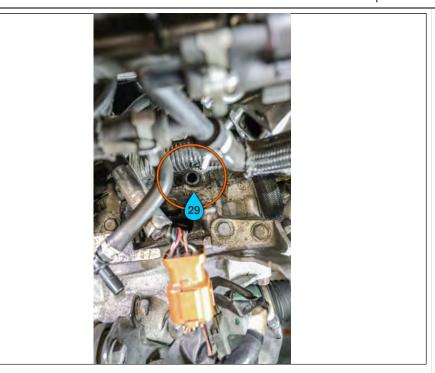


# Step 49/115

Numbered annotations (1)

Locate the supplied block breather fitting.

IAG Performance 25/58



# Step 50/115

Numbered annotations (1)

Thread the block fitting into the block.



# Step 51/115

Numbered annotations (1)

30 Torque the fitting to 15 ft/lbs.

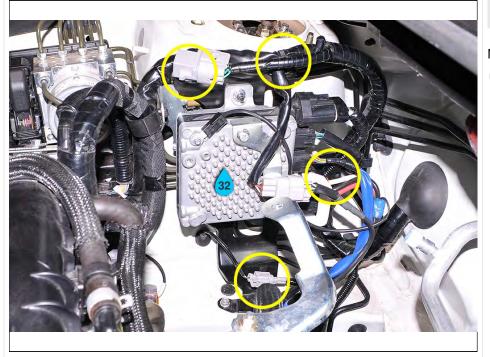
IAG Performance 26/58



### Step 52/115

Numbered annotations (1)

Reinstall the EGR pipe, reusing the OEM gaskets and hardware.

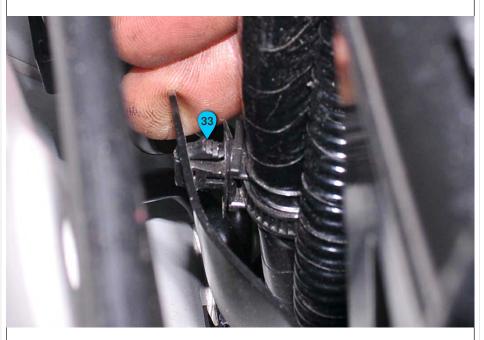


# Step 53/115

Numbered annotations (1)

Remove the 4 wiring harness retaining clips from the ECU mounting bracket.

IAG Performance 27/58



### Step 54/115

Numbered annotations (1)

Use pliers to squeeze these zip ties then push them through the hole to remove.



# Step 55/115

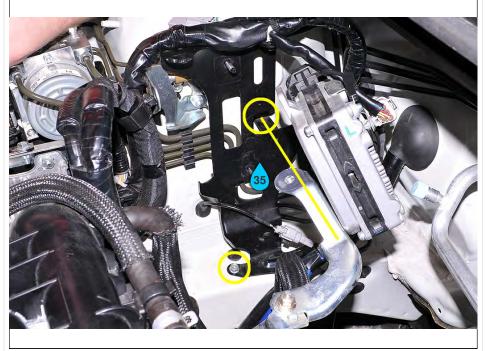
Numbered annotations (1)

Remove the two 10mm nuts which hold the ECU to the bracket. Pull the ecu free from the bracket and place it aside in the engine bay.

IAG Performance 28/58



# Step 56/115



# Step 57/115

Numbered annotations (1)



Remove the two 10mm bolts which secure the ECU bracket to the strut tower. Remove the bracket.

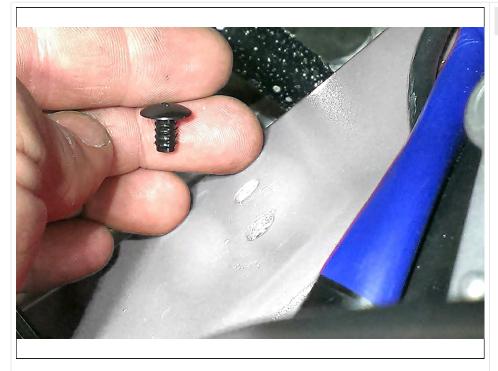
IAG Performance 29/58



# Step 58/115

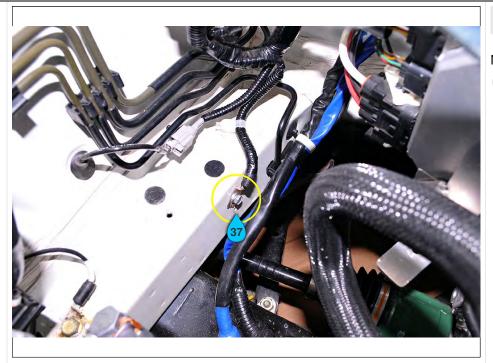
Numbered annotations (1)

36 Remove this plug.



# Step 59/115

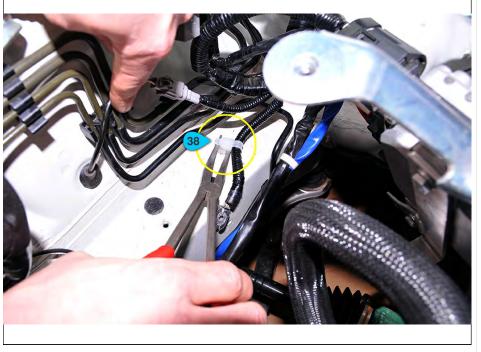
IAG Performance 30/58



# Step 60/115

Numbered annotations (1)

Remove this 10mm bolt.

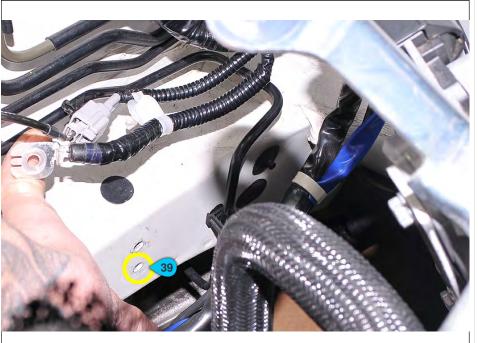


# Step 61/115

Numbered annotations (1)

Use pliers to remove this mounting tie from the frame rail.

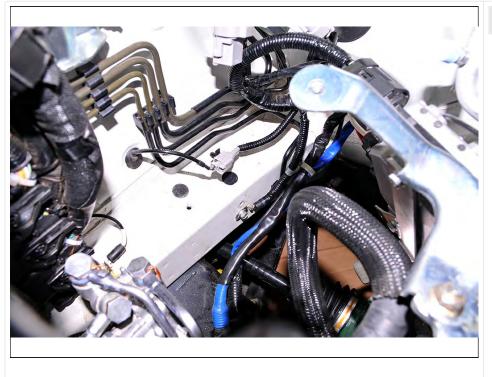
IAG Performance 31/58



# Step 62/115

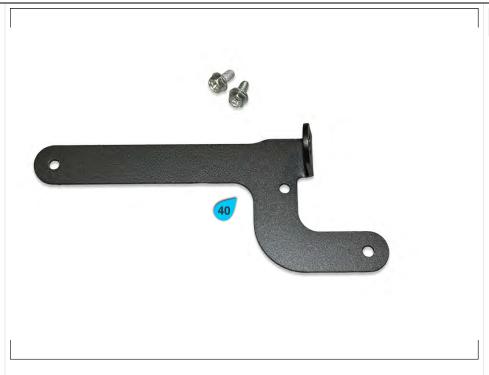
Numbered annotations (1)

Reinstall the ground to this hole using the OEM 10mm bolt.



# Step 63/115

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### Step 64/115

Numbered annotations (1)

40 Locate the ECU relocation bracket.



# Step 65/115

Numbered annotations (1)

Attach the ECU relocation bracket here using the OEM ecu bracket 10mm hardware.

IAG Performance 33/58



# Step 66/115

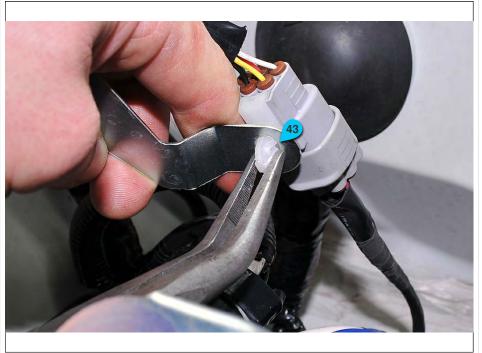


# Step 67/115

Numbered annotations (1)

Remove the 10mm bolt securing the wiring harness to the ecu,

IAG Performance 34/58



# Step 68/115

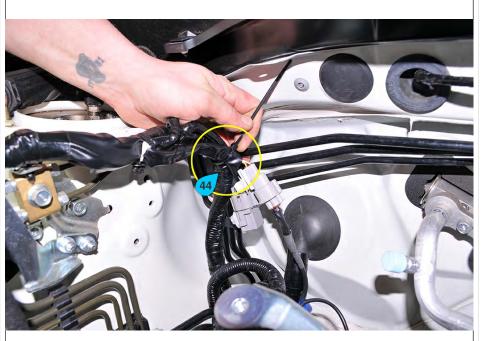
Numbered annotations (1)

Using pliers, remove the harness retaining clip from the bracket.



# Step 69/115

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# **Step 70/115**

Numbered annotations (1)

Zip tie the harness here.

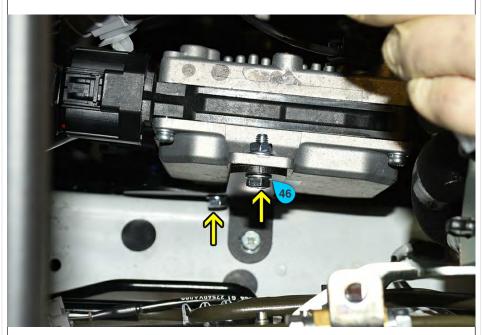


# Step 71/115

Numbered annotations (1)

Locate the supplied 6mmx15mm bolts, 6mm flat washers, and OEM ecu bracket nuts.

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#### Step 72/115

Numbered annotations (1)

46 Attach the ECU to the bracket using the supplied 6mmx15mm bolts, 6mm flat washers, and the OEM nuts the secured the ecu to the OEM ECU bracket. (Make sure the bolt heads are on the bracket side.)



## Step 73/115

Numbered annotations (1)

Locate the supplied bracket and hardware. Install the bracket as shown. Tighten to 7 Ft/lbs.

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#### Step 74/115

Numbered annotations (1)

These fittings are preinstalled and torqued. The fitting is designed to swivel around the bolt. Do not remove or tighten further.



## Step 75/115

Numbered annotations (1)

Install the supplied 5/8" vacuum cap on this port and secure with the supplied clamp.

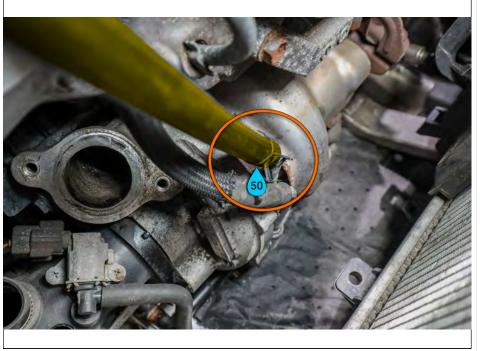
IAG Performance 38/58



## Step 76/115

Numbered annotations (1)

Mount the AOS here using the supplied bolts.



# Step 77/115

Numbered annotations (1)

Attach the longer coolant hose here using the supplied clamp.

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#### Step 78/115

Numbered annotations (1)

Attach the shorter coolant line with the union fitting here. Secure with the OEM clamp.



## Step 79/115

Numbered annotations (1)

Secure the coolant lines together with a zip tie.

IAG Performance 40/58



## Step 80/115

Numbered annotations (1)

Use additional zip ties to keep the coolant hoses routed and secure.

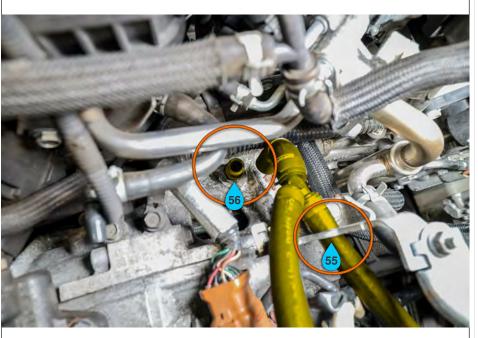


# Step 81/115

Numbered annotations (1)

Locate the Y shaped breather hose assembly.

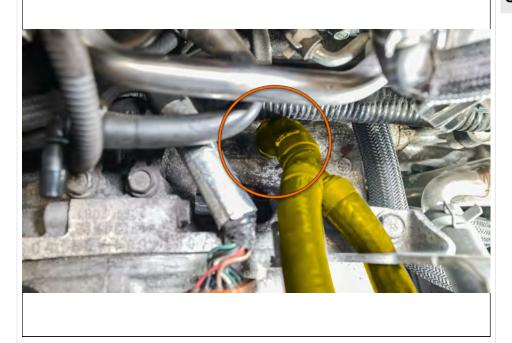
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## Step 82/115

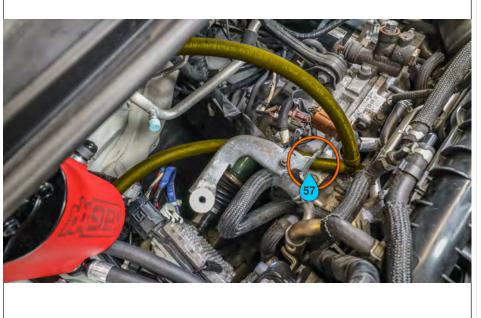
Numbered annotations (2)

- 55 Pass one hose through the bracket.
- Attach 90 degree hose here using the supplied clamp.



# Step 83/115

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#### Step 84/115

Numbered annotations (1)

Ensure the drain hose is routed through this bracket. Measure and trim to length to attach the drain hose to the bottom of the AOS



## Step 85/115

Numbered annotations (1)

Attach the drain hose here using the supplied clamp.

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#### Step 86/115

Numbered annotations (2)

- Secure the vent hose assembly here with a zip tie.
- Attach the vent hose to the middle port on the side of the AOS using the supplied clamp.

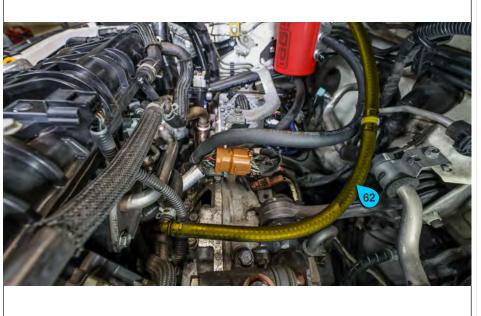


#### Step 87/115

Numbered annotations (1)

Locate the 3/8" AOS PCV hose assembly. (This hose has a white PCV valve in the middle.) Screw the NPT fitting into the AOS, being careful not to over tighten the tapered fitting.

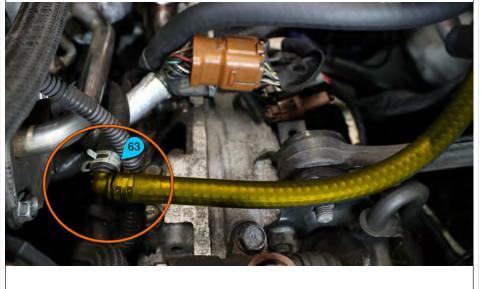
IAG Performance 44/58



#### Step 88/115

Numbered annotations (1)

Route the AOS PCV hose as shown.



#### Step 89/115

Numbered annotations (1)

Attach this hose to to the hose coming from the intake manifold using the supplied 3/8" 90 degree fitting, the supplied clamp on one side and the OEM clamp on the other side.

IAG Performance 45/58



#### Step 90/115

Numbered annotations (1)

Locate the 1/2" breather hose with the 90 degree fitting.



## Step 91/115

Numbered annotations (1)

Attach the breather hose assembly here using the supplied clamp.

IAG Performance 46/58



#### Step 92/115

Numbered annotations (1)

Route the longer end of the 1/2" vent hose under the intake manifold.



## Step 93/115

Numbered annotations (2)

Secure the vent hose to the A/C hard line with a zip tie.

Attach the breather hose to the top port on the side of the AOS.

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Step 94/115



# Step 95/115

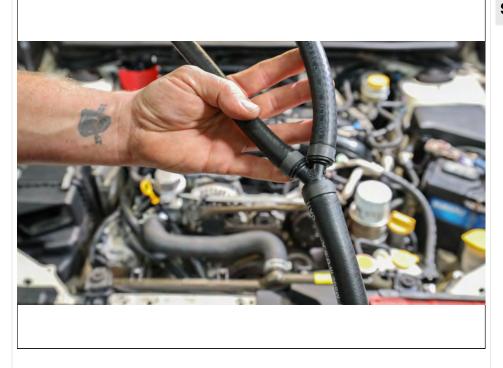
IAG Performance 48/58



## Step 96/115

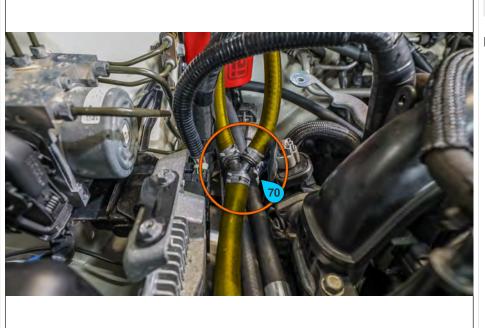
Numbered annotations (1)

Locate the Y shaped AOS vent hose. Install the supplied clamps at all of the indicated positions.



# Step 97/115

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#### Step 98/115

Numbered annotations (1)

Route the AOS Vent hoses as shown.



# Step 99/115

Numbered annotations (1)

Attach the vent hoses using the supplied clamps.

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## Step 100/115

Numbered annotations (1)

Attach the AOS vent hose to the open port on the turbo inlet pipe.



## Step 101/115

Numbered annotations (1)

Secure the vent hose to the coolant hose with a zip tie.

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## Step 102/115

Numbered annotations (1)

Secure the AOS vent hose with another zip tie here.

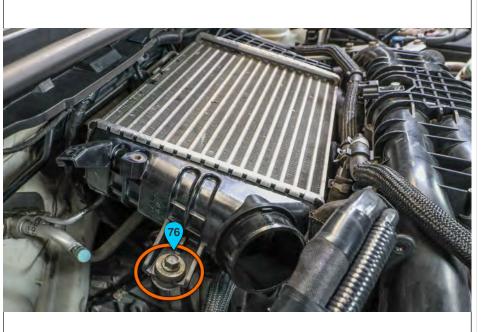


# Step 103/115

Numbered annotations (1)

Reinstall the intercooler and bracket.

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## Step 104/115

Numbered annotations (1)

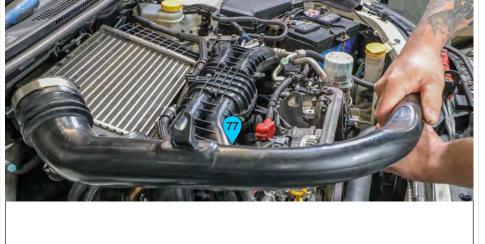
Reinstall this bolt.



## Step 105/115

Numbered annotations (1)

Reinstall the intercooler charge pipe.



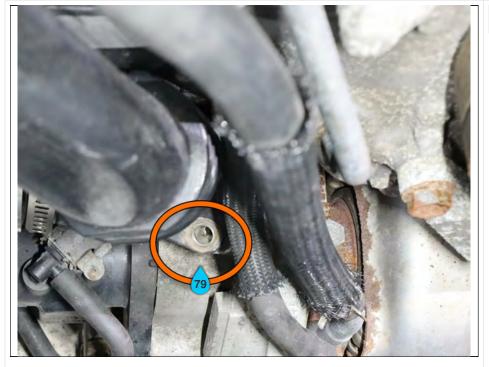
IAG Performance 53/58



## Step 106/115

Numbered annotations (1)

Attach the charge pipe to the intercooler and tighten this clamp.

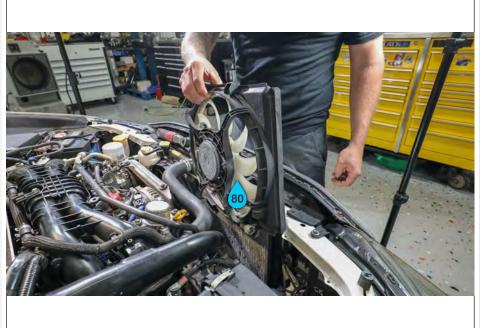


## Step 107/115

Numbered annotations (1)

Reinstall both bolts for the charge pipe to the turbocharger.

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## Step 108/115

Numbered annotations (1)

Reinstal the passenger side radiator fan.



# Step 109/115

Numbered annotations (1)

Secure the fan with the OEM bolts.

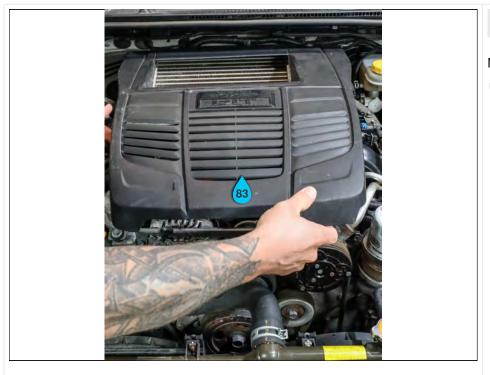
IAG Performance 55/58



## Step 110/115

Numbered annotations (1)

Plug the passenger fan electrical connector back in.



## Step 111/115

Numbered annotations (1)

Reinstall the engine cover.

IAG Performance 56/58



## Step 112/115

Numbered annotations (1)

84 Reinstall the intake snorkel.



# Step 113/115

Numbered annotations (1)

Secure the snorkel with the OEM hardware.

IAG Performance 57/58



## Step 114/115



## Step 115/115

Numbered annotations (1)

Loosen the AOS coolant breather fitting. Top off any coolant lost during installation. Start the vehicle and let it come to operating temperature. Some coolant will begin to weep from this hole. Once the air has been released tighten the bleeder fitting.

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